Technical Data Sheet VersatSIL N38 Weatherproofing Silicone Sealant

One component high modulus neutral cure sealant

Key Features & Benefits performances	 Economical version, yet remain high quality. high modulus, medium recovery, and excellent strength
	 Easy and quick extrusion rate in all weather conditions.
Curing Technology	 Neutral curing silicone sealant 1K (one part) moisture cure, no need for mixing No shrinkage
Common Applications	 Sealing of joints and gaps for both exterior and interior Perimeter caulking such as window frame, panels, doors and more

Typical characteristics

Note: Values presented hereby are representation of typical properties of the sealant, actual properties may differ due to the conditions of working zone.

Test	Characteristics	UNIT	RESULT
	As supplied	-	
	Colors	-	Colors upon request
	Application Temperature	°C	-5 to 40
	Skin Over time (TFT) 50% RH	Minutes	Approx. 20mins
	<i>Curing Time, 3/8" (9 mm) Depth, 50% RH at 25°C (77°F)</i>	Days	Approx. 2-3days
	<i>Vertical (50</i> °C)	mm	0
ASTM C639-15	<i>Vertical (4.4</i> °C)	mm	0
Rheological properties	Horizontal (50 °C)	-	No Deformation
	Horizontal (4.4 °C)	-	No Deformation
CNS 8904	Glass	N/mm^2	0.41
Tensile strength @ 23 °C	Aluminum		0.42
ASTM C1135-19 Tensile Adhesion Strength	Glass	Elongation %	90%
Tensne Auteston Strength	Aluminum	1	80%
AFTER FULLY CURED			
CNS 3555	Durometer Hardness, Shore A	-	55
CNS 3553	Ultimate Tensile Strength	Kgf/cm ²	18.3
	(<i>Type 1A</i> , <i>V</i> =500 mm/min)		
CNS 3559	<i>Tear Strength (Type C , V=500 mm/min)</i>	Kgf/cm	5.2
ASTM C1183-13	Extrusion Rate	mL/min	80.3
ASTM C793-05	After weathering (QUV/250h)	-	No.0
Accelerated Weathering	Frozen cracking after weathering (Remark.1)	-	No.0

Remarks:

- 1. After weathering test, specimens conditioned at -26 °C for 24 hours then bending the specimen over the mandrel (Ø12.7mm) around 180° within 1 second.
- 2. Test Level: 20 HM (60%).
- 3. Tensile test conditioning: Type A.

4. Tensile adhesion strength conditioning: standard state 14 days and 30 °C ; 14 days.

Description	VersatSIL N38 weatherproofing silicone sealant by Jinyang Chemicals is specifically formulated to provide excellent adhesion on most no porous substrate. With its high modulus, it remains strongly bond in all temperature and places after fully cured. With 1K moisture cure technology, no mixing is required; therefore, high efficiency could be achieved. The provide provides high quality at competitive prices allowing it to be the most economical in the current market.
	There are six standard colors (transparent, white, grey, steel grey, brown, black), other color options could be customized to achieve customer requirements.
How to use	Preparations on applied surface
	Please ensure that the surface to be applied are properly cleaned to achieve best adhesion results. Removal of dust, grease, and other possible contaminants must be removed. For grease removal, use acetone, and solvents alike to make sure that the surface is cleaned properly.
	Use of primers
	To ensure optimum adhesion properties, primers can be used accordingly. VersatSIL N38 itself adheres to most substrates but shall be tested before applying. Applications steps
	The sealant comes in 300ml plastic cartridge and is ready to use by cutting the tip of and screwing nozzles on top. The nozzle can be cut to different angles for ease of application.
Packaging	VersatSIL N38 comes in at 300ml plastic cartridges. One box contains 25 pieces.
Storage life	The sealant should be stored in cool, dry places without direct sunlight. Below 25 degree Celsius, the sealant has an usable life of 12months (starting from the date of manufacturing) in its original plastic container.